



ENGJL-Z80DIOKIT / ENGJL-Z100DIOKIT  
Zeda80 & Zeda100 DIO Engine  
Reed Valve Installation Instructions



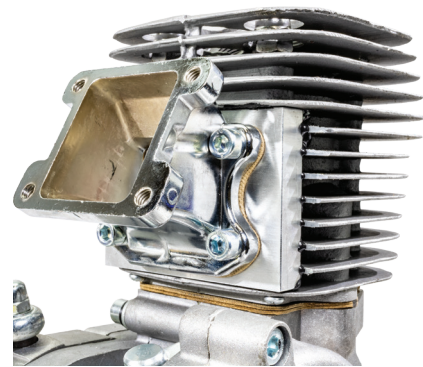
### STEP 1

Remove the rubber carburetor gasket and hose clamps from the reed valve assembly.



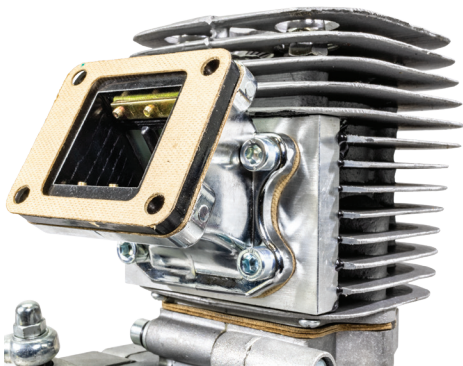
### STEP 2

Fully disassemble the reed valve assembly by first removing the 4 screws, then remove the reed valve and gaskets.



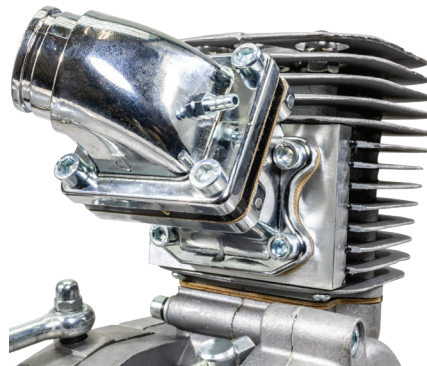
### STEP 3

Attach the reed valve housing with the reed valve cylinder gasket onto the cylinder.



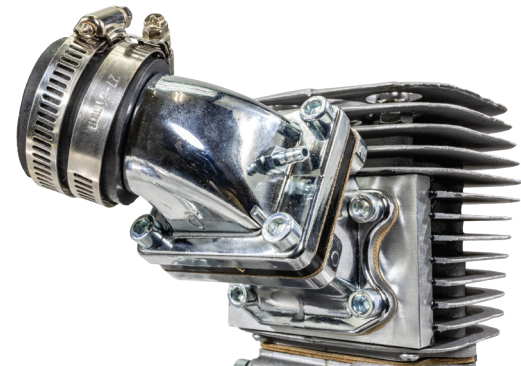
### STEP 4

Reinstall reed valve into the reed valve housing and install the reed valve gasket.



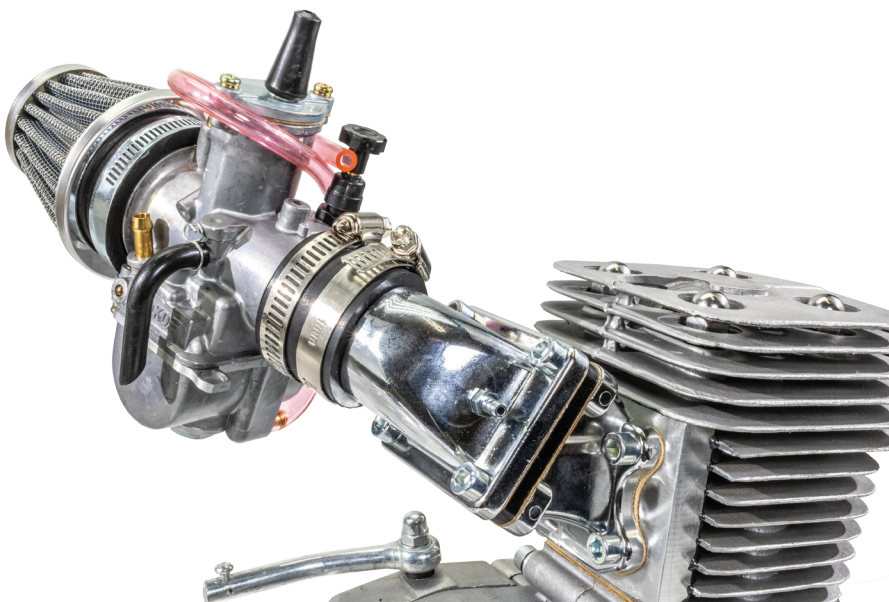
### STEP 5

Reinstall and secure the carburetor manifold on to the reed valve.



### STEP 6

Reattach the rubber carburetor gasket and hose clamps - do not tighten hose clamps.



### STEP 7

Install the carburetor on to the rubber carburetor gasket and tighten the hose clamps. Attach the air filter or velocity stack on to the carb intake if not previously installed.